

**Summer
Collection**

2025

Emilcottoni



INTEGRATED REPORT 2022

The Integrated Report is a concise communication that illustrates how an organization creates, preserves or erodes value in the short, medium and long term in the context which it operates. The dimensions that are investigated are strategy, governance, performance and future prospects of the organization and the role these dimensions play in contributing to the creation/maintenance/erosion of value. With particular reference to "strategy", this means the strategic objectives and the strategies adopted to archive them. While "performance" refers to the results archived an organization with respect to its strategic objectives and its outcomes in terms of capital impacts. This information tool makes it possible to consistently represent, evaluate and monitor the actions, resources - also of an intangible nature - and strategic results for the company.



STeP By OEKO-TEX®

STeP By OEKO-TEX® is a modular certification system for production facilities in the textile and leather industry. The goal of STeP is to implement environmentally friendly production process in the long term, to improve health and safety and to promote socially responsible working conditions at production sites.



Standard 100 by OEKO-TEX®

The STANDARD 100 by OEKO-TEX® certification is the worldwide best-known voluntary "ecological-label" for textile products and accessories. The label guarantees that textile products and their accessories do not release harmful substances to human health and are therefore safe products from the human-ecological point of view.



BCI™

The Better Cotton Initiative, a global no-profit organization, is the largest cotton sustainability program in the world. BCI exists to make global cotton production better for the people who produce it, better for the environment it grows in, and better for the sector's future.



Certified by ICEA
ICEA-TX-65

GOTS by ICEA

The Global Organic Textile Standard is recognised as the most important standard for sustainable production, from the harvesting up to labelling, of garments and textile products made of natural fibres from organic farming such as organic cotton or organic wool.



Emilcotoni is GRS certified
Certified by ICEA
ICEA-TX-65
"Only the products which are covered
by a valid Transaction certificate
are GRS certified"

GRS by ICEA

The Global Recycled Standard is a holistic certification for products with recycled content.

The desired effect of the GRS is to provide brands with a tool for more accurate labeling, to encourage innovation in the use of reclaimed materials, to establish more transparency in the supply chain, and to provide better information to consumers.



Emilcotoni is OCS certified
Certified by ICEA
ICEA-TX-65
"Only the products which are covered
by a valid Transaction certificate
are OCS certified"

OCS by ICEA

The Organic Content Standard (OCS) is promoted internationally by the Textile Exchange, provides for the release of an environmental declaration verified by a third party that validates the content of natural fibers from organic agriculture in textile products and guarantees traceability along the entire production chain of raw materials, intermediate products and finished products.



Emilcotoni is RWS certified
Certified by ICEA
ICEA-TX-65
"Only the products which are covered
by a valid Transaction certificate
are RWS certified"

RWS by ICEA

The goals of the Responsible Wool Standard (RWS) are to provide the industry with a tool to recognize the best practices of farmers; ensuring that wool comes from farms that have a progressive approach to managing their land, practice holistic respect for animal welfare of the sheep and respect the Five Freedoms of animal welfare.



REGENAGRI®

Regenagri® is a regenerative agriculture program aimed at securing the health of the land and the wealth of those who live on it. Relevant across the spectrum of agriculture, regenagri is open to all farms and agribusinesses internationally.



EUROPEAN FLAX™

Is the guarantee of traceability for premium flax fiber grown in Western Europe for all its outlets - fashion, home, technical products, others. A vegetable fiber from an agriculture that respects the environment, without irrigation* or GMOs. EUROPEAN FLAX™ is an internationally registered trademark of the Alliance for European Flax-Linen & Hemp and its subsidiary CELC DEVELOPPEMENT.

*Except in exceptional circumstances.



RETEX GREEN

The new consortium for the circular economy of the fashion system.

Promoted by Sistema Moda Italia and Fondazione del Tessile Italiano, Retex Green is a candidate to be the first and main national consortium of manufacturers for the management of clothing, home textiles, footwear and leather goods waste, with the aim of making the Fashion system finally circular, as it is now in the expectations of all the businesses that make it up.



CARBON FOOTPRINT

A carbon footprint is the total greenhouse gas emissions caused by an individual, event, organization, service, or product, expressed as carbon dioxide equivalent. Emilcotoni has been working for some time to gain sustainability standards that are just as high as the quality of its yarns.



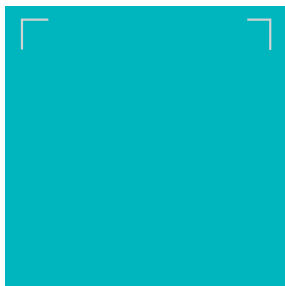
4SUSTAINABILITY

4SUSTAINABILITY® is an innovative implementation framework and registered trademark assuring the sustainability performance of the fashion & luxury supply chain. The six initiatives or pillars it's based on coincide with the priorities defined by the GLOBAL FASHION AGENDA in line with the SUSTAINABLE DEVELOPMENT GOALS of the UN2030 Agenda. The constant updating of the framework embraces the requirements and guidance of the most accredited methodologies, standards and practices in the industry.

EcoPima®

New

5



EcoPima® Re

Nm 4/120.000

100% EcoPima® **REGENERATIVE** ORGANIC cotton

5



EcoPima® SOFT

Nm 3/100.000
Nm 4/100.000

100% EcoPima® gassed cotton



Organic
Certified by ICEA
ICEA-TX-45

5



EcoPima® HT

Nm 3/100.000
Nm 4/100.000

100% EcoPima® gassed compact cotton



Organic
Certified by ICEA
ICEA-TX-45

5



EcoPima® CRÊPE

Nm 3/100.000
Nm 4/100.000

100% EcoPima® gassed compact cotton



Organic
Certified by ICEA
ICEA-TX-45

1



EcoFlax

Nm 34.000

65% OULD LINEN

35% EcoPima® gassed cotton



35% GCS organically grown cotton
Certified by ICEA
ICEA-TX-65

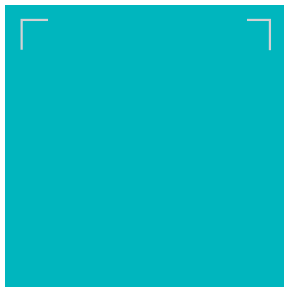
SUVIN

30



Nm 33.000
Nm 25.000
100% SUVIN GOLD ORGANIC cotton

29



SUVIN

Nm 2/140.000
Nm 3/90.000
100% SUVIN gassed cotton

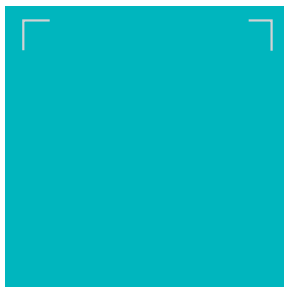
29



SUVIN HT

Nm 3/90.000
100% SUVIN gassed cotton

7



SUVIN
mercerized

Nm 2/90.000
100% SUVIN gassed mercerized cotton

QUINTESSENCE

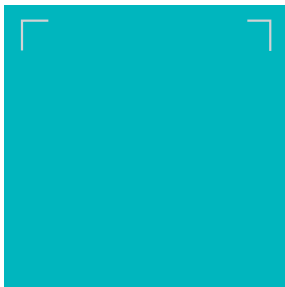
11



Nm 2/68.000
Nm 2/100.000
100% GIZA 45 gassed cotton

New

27



Super Cablé

Nm 7.700
100% ELS gassed cotton

New

27

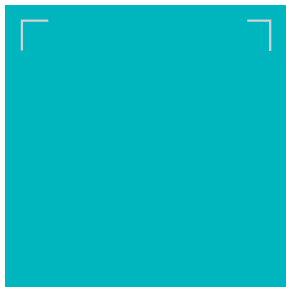


super iuma

Nm 2/70.000
Nm 3/70.000
100% ELS gassed cotton

New

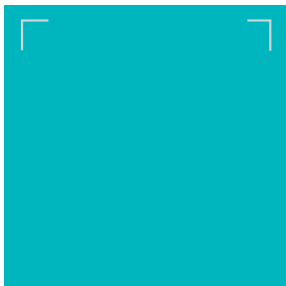
27



Catenella

Nm 1.800
100% ELS gassed cotton

2



Nm 2/54.000
Nm 3/54.000
100% PERUVIAN PIMA gassed cotton

2

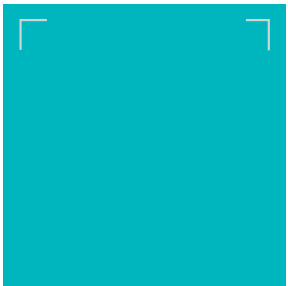


Nm 6.700
Nm 2.100
100% PERUVIAN PIMA gassed cotton

ORGANIC

New

7



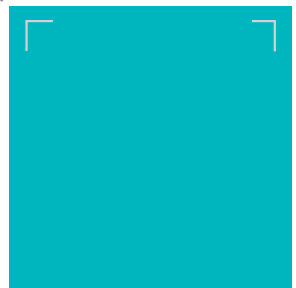
BioTape



Nm 4.400
100% ORGANIC mercerized cotton

New

13



KyotoBio



Nm 3/100.000
Nm 4/100.000
100% LS ORGANIC gassed cotton

14



BioDry



Nm 2/54.000
Nm 3/54.000
100% LS ORGANIC compact cotton

19



PURE



Nm 2/65.000
Nm 3/65.000
Nm 4/65.000
100% ORGANIC compact cotton

2



VIRT



Nm 2/40.000
100% ORGANIC cotton

PIUMA

2

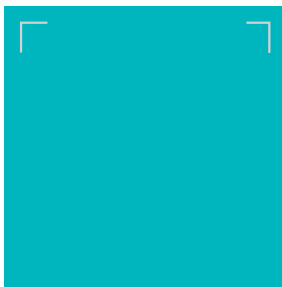


Piuma
ORGANIC



Nm 2/50.000
Nm 3/50.000
100% LS ORGANIC compact cotton

18



Piuma Vrile

Nm 9.200
63% polyamide - 37% LS GIZA cotton

2



Piuma

Nm 2/50.000
Nm 3/50.000
Nm 8/50.000
100% LS GIZA cotton

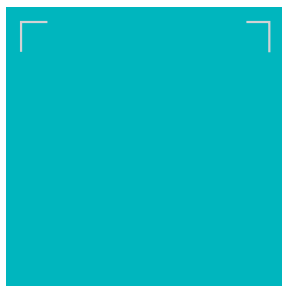
17



Piuma Moulinè

Nm 4.200
100% LS GIZA cotton

2



PIUMA
GLAZED **HARD**
EFFECT

GLP - HARD 16 Nm 16.300
63% LS GIZA cotton
37% hi-tech polyamide
GLP - HARD 12 Nm 12.300
72% LS GIZA cotton
28% hi-tech polyamide

2



PIUMA
GLAZED **MEDIUM**
EFFECT

GLP - MEDIUM 18 Nm 17.800
70% LS GIZA cotton
30% hi-tech polyamide
GLP - MEDIUM 13 Nm 13.200
78% LS GIZA cotton
22% hi-tech polyamide

2

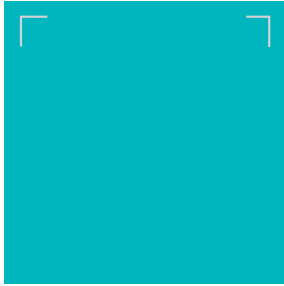


PIUMA
GLAZED **SOFT**
EFFECT

GLP - SOFT 20 Nm 19.800
78% LS GIZA cotton
22% hi-tech polyamide
GLP - SOFT 14 Nm 14.200
84% LS GIZA cotton
16% hi-tech polyamide

Q AND ICE

20



Q380

Nm 47.500 (Nm 380.000/2x4)
100% Top Blended gassed cotton

20



Q270

Nm 27.000 (Nm 270.000/2x5)
100% Top Blended cotton

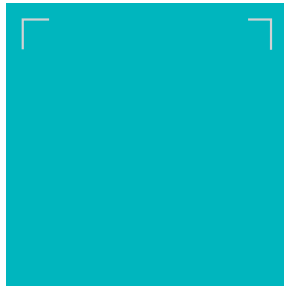
20



Q170

Nm 21.250 (Nm 170.000/2x4)
100% Top Blended cotton

20



EVOLUTION
NATURAL STRETCH COTTON

Nm 2/100.000
Nm 3/100.000
Nm 4/100.000
100% Top Blended compact gassed cotton

12



ICE CREPE®

Nm 2/64.000
Nm 3/64.000
100% EHT Top Blended gassed cotton

12



ICE seventy5

Nm 7.500
100% EHT Top Blended gassed cotton

DRY AND HT

New

13



NARA

Nm 3/100.000
Nm 4/100.000
100% HT compact gassed cotton

New

13



Kyoto

Nm 3/100.000
Nm 4/100.000
100% LS gassed cotton

14



Lorel

Nm 2/60.000
Nm 3/60.000
100% LS gassed cotton

14



Dry

Nm 2/54.000
Nm 3/54.000
100% HT compact cotton

SILK AND LINEN

6



Elisir

Nm 2/140.000
Nm 4/140.000
70% Top Blended cotton - 30% silk

6



Elisir Cablé

Nm 3.500
70% Top Blended cotton - 30% silk

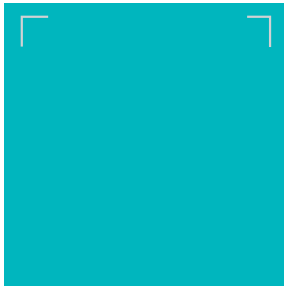
22



REALSILK

Nm 2/56.000
Nm 3/56.000
80% ELS cotton - 20% silk
compact

1



ALASKA

Nm 24.000
60% linen - 40% ELS cotton
gassed

15



MOIRÉ

Nm 23.500
60% linen - 40% ELS cotton

15



**MOIRÉ
SOLID**

Nm 23.500
60% linen - 40% ELS cotton

BRILLIANCE

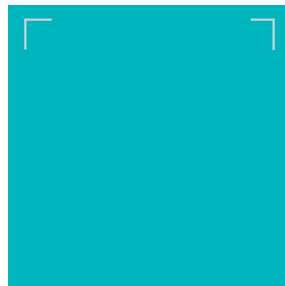
8



F1RST

Nm 22.000
Nm 34.000
100% Top Blended gassed mercerized cotton

9



F1RST
SHINE

Nm 16.800
98,3% Top Blended gassed mercerized cotton
1,7% polyester (paillettes)

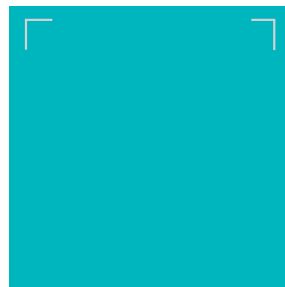
26



Super
LUX

Nm 34.500
73% ELS cotton (CO) - 27% nylon lurex (PA)

7



ExtraFine

Nm 2/54.000
Nm 3/54.000
100% LS gassed mercerized cotton

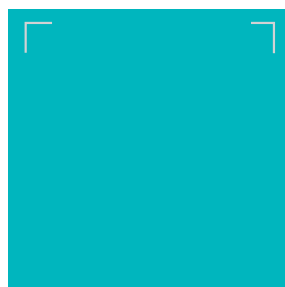
24



spin

Nm 2.200
74% ELS mercerized cotton - 26% polyamide

25



spin
PRINTED

Nm 2.200
74% ELS mercerized cotton - 26% polyamide

STRETCH AND TECH

31



Tokyo

Nm 38.500
80% ELS cotton - 20% Elitè (PBT)

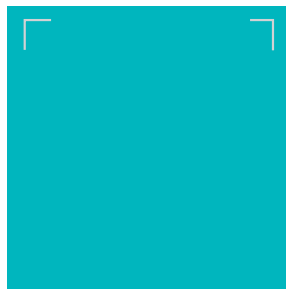
32



TOKYO ICE

Nm 33.000
80% ICE CREPE® cotton - 20% Elitè (PBT)

3



Babol

Nm 4.200
80% cotton - 20% polyamide

28



surface

Nm 16.500
55% cotton - 42% polyamide - 3% elasthan

New

23



SCREEN

Nm 12.000
25% Top Blended cotton - 75% PU

16

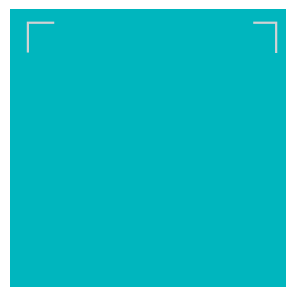
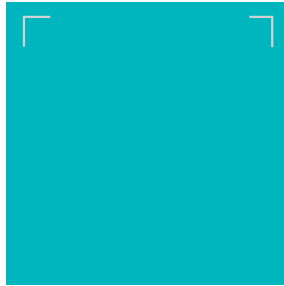


PHOTO
SCREEN

Nm 12.000
25% Top Blended cotton - 75% PU

CASHCOTTON

4



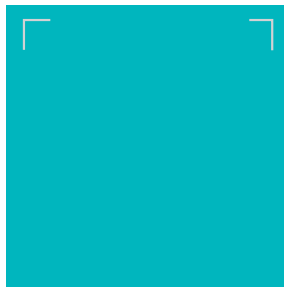
¹⁵CashCotton®

Nm 2/60.000

Nm 3/60.000

85% Top Blended cotton - 15% cashmere

21



Realcash

Nm 2/50.000

Nm 3/50.000

90% ELS cotton - 10% cashmere

10




FOUR
SEASONS

Nm 2/80.000

Nm 3/80.000

Nm 4/80.000

75% ELS cotton - 20% silk - 5% cashmere



Emilcotoni S.p.A.

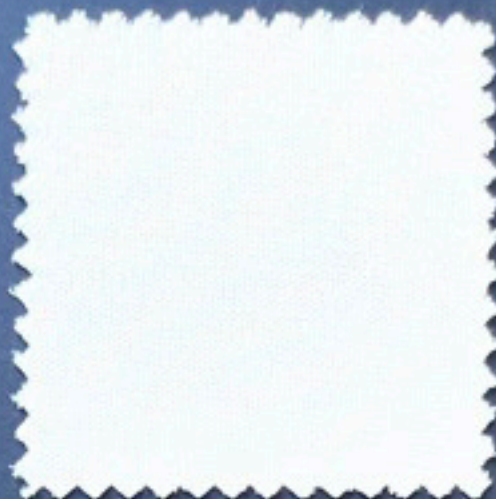
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info@emilcotoni.it www.emilcotoni.it





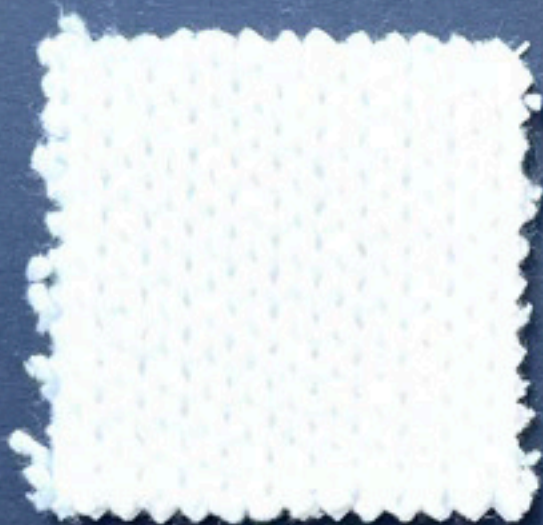
SEA ISLAND COTTON

Nm 2/100.000
Nm 3/100.000
100% SEA ISLAND cotton



SEA ICE

Nm 3/100.000
Nm 4/100.000
100% SEA ISLAND cotton HT



SHAPELAND

Nm 2.000
52% SEA ISLAND cotton
48% silk



Nm 4/120.000
85% SEA ISLAND cotton
15% VICUNA



SeaWool

Nm 2/37.000
50% SEA ISLAND cotton
50% 16,50 micron Merino wool



SeaWool

Nm 2/80.000
Nm 3/80.000
50% SEA ISLAND cotton
50% 16,50 micron Merino wool



Baby Island
SEA ISLAND BABY CASHMERE

Nm 2/95.000
Nm 3/95.000
70% SEA ISLAND cotton
30% baby cashmere



SEAWAVE

Nm 23.000
50% SEA ISLAND cotton
50% silk



SEAFIVE

Nm 5.500
70% SEA ISLAND cotton
30% silk



SEASHINE

Nm 15.000
63% SEA ISLAND cotton
32% silk
5% polyester (paillettes)



SeaLight

Nm 2/60.000
65% SEA ISLAND cotton
20% silk - 15% cashmere



SEA

Nm 3/100.000
70% SEA ISLAND cotton
30% silk

COLLECTION

VIVERE
Sea Island

2025